# A coating flow on a rotating vertical disk

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Andy's speculation is correct, of course.

Lubrication theory for thin film  $h(\mathbf{x}, t)$ :

$$\begin{aligned} \frac{\partial h}{\partial t} + \nabla \cdot \left( \mathbf{\Omega} \times \mathbf{x}h + \frac{1}{3}\gamma h^3 \mathbf{g} \right) &= -\frac{1}{3}\alpha \nabla \cdot (h^3 \nabla \nabla^2 h), \\ \int_{r \leq 1} h \, dA &= \pi, \end{aligned}$$

with small surface tension  $\alpha = \sigma h_0^3 / \mu \Omega R^4 \ll 1$ , and gravity  $\gamma = \rho g h_0^2 / \mu \Omega R^2$ .

What is the maximum load,  $\gamma_{\rm max}$ , without dripping?

Parmar, Tirumkudulu & Hinch (2009) PoF 21, 103102.

Experiments:  $\gamma_{\text{max}} \approx 0.30$ . Numerics to  $\gamma = 0.12$  with  $\alpha = 10^{-5}$ . Asymptoics small  $\gamma$ , small  $\alpha$  to  $O(\gamma^3, \alpha\gamma^3)$  works to  $\gamma = 0.06$ .

Acrivos (2010) PoF Comment 22, 059101.

$$\gamma_{\max} = \left(\frac{8}{15}\right)^2 = 0.2844.$$

Zero surface tension,  $\alpha = 0$ 

Steady if

$$\left(\mathbf{\Omega} \times \mathbf{x}h + \gamma h^3 \mathbf{g}\right) \cdot \nabla h = 0,$$

i.e. h = const on off-set circle,

$$\mathbf{x} - \gamma h^2 \mathbf{\Omega} \times \mathbf{g} \big| = r,$$

circles of radius r, centred at  $\mathbf{x} = (-\gamma h^2, 0)$ .

How does *h* vary across circles, i.e. h = H(r)?

Acrivos: at maximum load, all circles must pass through  $\mathbf{x} = (-1, 0)$ ,

so 
$$H(r) = \frac{1}{\sqrt{\gamma_{\max}}}\sqrt{1-r}$$

volume normalisation gives  $\gamma_{\rm max} = (8/15)^2$ .

Study accumulative effect over a long time of small surface tension

$$h(\mathbf{x},t)\sim H(r,T)+lpha h_1(\mathbf{x},T)$$
 with slow time  $T=lpha t.$  Governed by

$$\frac{\partial H}{\partial t} + \nabla \cdot \left( \mathbf{\Omega} \times \mathbf{x} h_1 + \frac{1}{3} \gamma h^3 \mathbf{g} \right) = -\frac{1}{3} \nabla \cdot (H^3 \nabla \nabla^2 H).$$

Integrate around off-set circle to eliminate second term on LHS (GKB 56, LGL  $\,$  EJH 70)

### Technical details

The off-set circles give non-orthogonal co-ordinates

 $\mathbf{x} = (r\cos\theta + X(r), r\sin\theta).$ 

Metrics sorry to repeat symbols h and  $\alpha$ 

 $h_r = \sqrt{1 + 2X'\cos\theta + X'^2}, \quad h_\theta = r, \quad h_r h_\theta \sin \alpha = r(1 + X'\cos\theta).$ 

Hence curvature  $\kappa = \nabla^2 h$  for h = H(r)

$$=\frac{1}{r(1+X'\cos\theta)}\left[\frac{\partial}{\partial r}\left(\frac{r}{1+X'\cos\theta}\frac{dH}{dr}\right)+\frac{(X'+\cos\theta)X'}{(1+X'\cos\theta)^2}\frac{dH}{dr}\right]$$

and this is only half potential terms.

And 
$$X(r) = -\gamma H^2(r)$$
 with unknown  $H$ .

# ... technical details

Then slow drift in distribution across circles governed by

$$\frac{\partial H}{\partial T} = -\frac{1}{6\pi} \int_0^{2\pi} \frac{1}{r} \frac{\partial}{\partial r} \left[ r H^3 \nabla \kappa \right]_{\perp r} \, d\theta,$$

and first correction given by

$$\begin{split} h_{1} &= \frac{1}{3r(1+X'\cos\theta)} \bigg( \sqrt{1+2X'\cos\theta+X'^{2}} \left[ H^{3}\nabla\kappa \right]_{\perp\theta} \\ &+ \int_{0}^{\theta} \frac{\partial}{\partial r} \left[ rH^{3}\nabla\kappa \right)_{\perp r} \, d\theta \bigg). \end{split}$$

## Numerics

Central space differencing, awkward for non-orthogonal cross derivatives.

Explicit time-step, stability if

$$\delta T < \frac{1}{20} \left( \delta r \min_{r} (1 - X') \right)^4$$

but independent of  $\delta\theta$ .

Typically, for  $\gamma =$  0.2,

$$\delta r = \delta \theta = 0.05, \quad \delta T = 10^{-10}$$

but attains equilibrium by T = 0.005.

Problem that circles intersect, X' > 1, for initial condition  $H = 2(1 - r^2)$  when  $\gamma > 0.16$ . Hence must ramp up  $\gamma$  in time.

Profiles of the coating on y = 0 for various  $\gamma$ 



Position of maximum h moving to (-1, 0).

Capillary pressure at  $\gamma=0.15$ 



due to high curvature as maximum *h* pushed to edge x = -1.

 $O(\alpha)$  correction  $h_1(r\theta)$  at  $\gamma = 0.15$ . Extreme values  $\pm 9\,10^4$ 



Thicker below y = 0 where gradient of capillary pressure opposes rotation, like gravity (clockwise rotation).

#### Position of maximum thickness as $\gamma$ varies



and Acrivos's speculation  $\gamma_{\rm max} = 0.2844$ .

Separation of circles on y = 0 is 1 - X'



If X' 
ightarrow 1 as  $\gamma 
ightarrow \gamma_{
m max}$  with  $X = -\gamma H^2$ , then Acrivos

