# Drop formation of a power-law fluid on a thin film coating a vertical fibre

#### Liyan Yu & John Hinch

CMS-DAMTP, University of Cambridge

May 3, 2012

# Motivation

Manufacture of polymeric and optical fibres. The coating fluid is often non-Newtonian.





Shear-thinning Duprat, Ruyer-Quil & Giorgiutti-Dauphiné





Kliakhandler, Davis & Bankoff JFM 2001

# Governing equations

Constitutive equation



# Governing equations

Lubrication framework

Momentum: 
$$0 = -\frac{dp}{dx} + \rho g + \frac{\partial \sigma_{xy}}{\partial y}$$
Capillary pressure: 
$$p = -\gamma \left(\frac{h}{a^2} + h_{xx}\right)$$
Volume flux: 
$$Q = \beta^{-\frac{1}{n}} \frac{n}{2n+1} \left(\rho g - \frac{dp}{dx}\right)^{\frac{1}{n}} h^{(2+\frac{1}{n})}$$
Note: $(\cdot)^{\frac{1}{n}} = \operatorname{sign}(\cdot) |\cdot|^{\frac{1}{n}}$ 

Mass conservation:  $h_t + Q_x = 0$ 

# Governing equations

Non-dimensionalisation

Lengthscales:

- Fibre radius, *a*, in *x* direction.
- Initial film thickness,  $h_0$ , in y direction.

Time:

• Rayleigh instability, 
$$\frac{2n+1}{n} \left( \frac{\beta a^{n+3}}{\gamma h_0^{n+2}} \right)^{\frac{1}{n}}$$
.

$$h_t + \left(h^{2+\frac{1}{n}}(G + (h + h_{xx})_x)^{\frac{1}{n}}\right)_x = 0$$

where Bond number  $G = \frac{\rho g a^3}{\gamma h_0}$ .

### Time-dependent numerical simulations

Periodic forcing at inlet:  $\omega = 1$ 



### G big (thinner film):



This talk: Solitary waves? When? Properties?

### Stationary solitary waves Governing equations

In the frame of the solitary waves traveling with speed *c*:

$$(G + (h + h_{xx})_x) = \frac{\left(c(h-1) + G^{\frac{1}{n}}\right)^n}{h^{2n+1}}$$
$$h \to 1, \quad \text{as} \quad x \to \pm \infty$$

Numerically construct the stationary solitary waves.

- Integrate from x = −∞ to x = 0, and from x = +∞ to x = 0.
- Hence need starting conditions at  $x = \pm \infty$ .

Initial conditions for numerics

At  $x = \pm \infty$ :  $h \sim 1 + \tilde{h}$  with  $\tilde{h} \ll 1$ . Linearised equation:

$$ilde{h}'''+ ilde{h}'-A ilde{h}=0$$

where  $A = nG^{1-1/n}c - (2n+1)G > 0$ .

Three solutions of exponential form:



Numerical construction

For fixed G:

- 1. Shoot from Back, with  $a_2 = a_3 = 0$ . Stop when h'' = 0, h' < 0.
- 2. Shoot from Front, with  $a_1 = 0$ . Stop when h'' = 0, h' < 0, h > 1.5.
- 3. Vary the phase of  $a_{2,3}$  in Front to match *h*.
- 4. Vary speed c to match h'.



Results: n = 1 Kalliadasis & Chang, J. Fluid Mech. 1994



► As 
$$G \downarrow G_{0+}$$
,  $h_{\max} \to \infty$ 



 Width of the 'Main Body' independent of G.

Agreement with experiment Quéré, Europhys. Lett. 1990:

• Critical  $h_c$  to observe disturbance  $\propto a^3$ .

$$\blacktriangleright \ G = \frac{\rho g a^3}{\sigma h_0} \Rightarrow h_c \propto a^3 \quad \text{at} \quad G = G_0.$$

Results: various n



• Two branches of solutions for n < 1.

What determines critical  $G_0$ ? Relationship of h and c with G? Look at large fast stationary solitary waves close to  $G_0$ .

# Large fast solitary waves

Pulse divided into 3 regions:

- 'Main body' region: h big,  $x \sim O(1)$ .
- 'Front' and 'Back' transition regions:  $h \sim O(1)$ , x small.



Asymptotic analysis for each region, and match. Very complicated!

### Large fast solitary waves Main body region: leading order

big, 
$$x \sim O(1)$$
  
 $(\mathbf{G} + (\mathbf{h} + \mathbf{h}_{\mathbf{xx}})_{\mathbf{x}}) = \frac{\left(\mathbf{c}(h-1) + \mathbf{G}^{\frac{1}{n}}\right)}{h^{2n+1}}$ 

Solution: constant capillary pressure  $(p = \frac{1}{2}h_{max})$ 

$$h = \frac{1}{2}h_{\max}(1 - \cos x)$$
 in  $0 \le x \le 2\pi$ .

For matching,

h

$$h \sim rac{1}{4}h_{\max}(x-x_0)^2,$$

with  $x_0 = 0$  at the Back and  $x_0 = 2\pi$  at the Front.

### Large fast solitary waves

Transition regions: leading order

 $h \sim O(1)$ , x small $(G + (h + h_{xx})_x) = rac{\left(c(h-1) + G^{rac{1}{n}}
ight)^n}{h^{2n+1}}$ 

Transition regions:  $x \sim c^{-n/3}$ .

Modified Bretherton equation:

$$h_{\xi\xi\xi} = \frac{(h-1)^n}{h^{2n+1}}$$
 with  $\xi = c^{n/3}(x-x_0).$ 

( $x_0=0$  at 'Back' and  $x_0=2\pi$  at 'Front'.)

Solutions towards 'Main Body'

$$h \sim \frac{1}{2} P_{\pm} \xi^2 + Q \xi + R_{\pm}$$
 as  $\xi \to \pm \infty$ 

Use 1 DoF to redefine origin so Q = 0.

### Large fast solitary waves Matching: leading order

DoF at Back 1 - 1(Q = 0) = 0:  $P_+$  and  $R_+$  uniquely determined. DoF at Front 2 - 1(Q = 0) = 1 in  $P_-$  and  $R_-$ .

Main body:  $h \sim \frac{1}{4} h_{\max}(x - x_0)^2$  near  $x_0 = 0, 2\pi$ .

Transition regions:  $h \sim \frac{1}{2}P_{\pm}\xi^2 + R_{\pm}$  as  $\xi \to \pm \infty$ . Matching:

$$P_{-}=P_{+}$$

So now  $P_{-}$  unique and hence  $R_{-}$  unique.

$$\frac{\frac{1}{2}P(\xi = c^{n/3}(x - x_0))^2 = \frac{1}{4}h_{\max}(x - x_0)^2}{h_{\max} = 2Pc^{2n/3}}$$

Note: capillary pressure in the main body  $p = \frac{1}{2}h_{max} = Pc^{2n/3}$ .

# Large fast solitary waves



16

### Large fast solitary waves Critical *G*

So far have  $h_{\max}(c)$ . G yet to appear

Transition regions:  $h \sim \frac{1}{2}P\xi^2 + R_{\pm}$ .

• Different apparent film thickness,  $R_{\pm}$ , at 'Back' and 'Front'.

Need 1st correction of Main Body:  $h \sim c^{2n/3}h_0 + h_2$ 

$$(\mathbf{G} + (\mathbf{h} + \mathbf{h}_{xx})_{x}) = \frac{\left(c(h-1) + G^{\frac{1}{n}}\right)^{n}}{h^{2n+1}}$$
  
$$G_{0} + (h_{2} + h_{2xx})_{x} = 0$$

Solution (hydrostatic pressure gradient):

$$h_2 = -G_0(x - \sin x) + R_+$$
 in  $0 \le x \le 2\pi$ .

Matching gives critical  $G_0$ :

$$G_0 = (R_+ - R_-)/2\pi$$

# Finding $R_{\pm}$ accurately

$$h''' = \frac{(h-1)^n}{h^{2n+1}}$$

$$h \sim \frac{1}{2}P\xi^{2} + R_{\pm} + S\xi^{1-2n} + T\xi^{-1-2n} + \dots$$
  
with  $S = \frac{2^{n+1}}{(1-2n)(-2n)(-1-2n)P^{n+1}}, T = \frac{2^{n+2}((n+1)R_{\pm}+n)}{P^{n+2}(-1-2n)(-2-2n)(-3-2n)}.$ 

Least-square-fit[100:150]:  $P(n) \pm 0.00001$ ,  $R_{\pm}(n) \pm 0.001$ .



Also flow stops in finite distance – see after end.

### Large fast solitary waves *c* as a function of *G*

So far have  $h_{\max}(c)$  and critical  $G_0$ . Yet to find G(c).

Need 2nd correction:

$$h \sim c^{2n/3}h_0 + h_2 + c^{-(2n-1)n/3}h_3$$
  
 $G = G_0 + c^{-(2n-1)n/3}G_1$ 

$$(h_3 + h_{3xx})_x = \left(\frac{1}{P^{n+1}(1-\cos x)^{n+1}} - G_1\right)$$

Solution

$$\begin{aligned} \mathcal{P}^{n+1}h_3 = & \frac{(n+1)\sin x}{n(2n+1)(1-\cos x)^n} - \frac{(n+(n+1)\cos x)\sin x}{(2n+1)(2n-1)(1-\cos x)^n} \\ & + \frac{(n-1)(n+(n+1)\cos x)}{(2n+1)(2n-1)} \int_{\pi}^{x} \frac{1}{(1-\cos t)^{n-1}} \, dt - G_1 x \end{aligned}$$

### Large fast solitary waves c as a function of G

Near  $x = x_0$ 

$$h_3 \sim S(x-x_0)^{1-2n} + D_{\pm} - G_1 x + \dots$$

- The singular term matches the same in transition regions.
- $D_{\pm}$  different at the 'Back' and 'Front'.
- No terms to match with them from transition regions.
- Hence need:

$$G_1 = (D_+ - D_-)/2\pi$$

Finally we have found the relationship between c and G

$$G = G_0 + c^{-(2n-1)n/3}G_1$$

# Large fast solitary waves $_{\mbox{Results}}$

$$G = G_0 + c^{-(2n-1)n/3}G_1$$



- When n < 1,  $G_1 < 0$ . Negative slope at  $G_0$ .
- When n > 1,  $G_1 > 0$ . Positive slope at  $G_0$ .
- When n = 1,  $G_1 = 0$ . No relationship between G and c yet.

### More terms

#### transition regions

With scaling  $\xi = c^{n/3}(x - x_0)$ ,  $h_{\xi\xi\xi} = \frac{(h-1)^n}{h^{2n+1}} - c^{-2n/3}h_{\xi} - c^{-n}G + c^{-1}\frac{n(h-1)^{n-1}G^{1/n}}{h^{2n+1}} + \dots$ 

Expand h as

$$h \sim h_0 + c^{-2n/3}h_2 + c^{-n}h_3 + c^{-1}h_4 + c^{-4n/3}h_5 + \dots$$

$$\begin{split} h_0^{\prime\prime\prime} &= \frac{(h-1)^n}{h^{2n+1}}, & h_0 \sim \frac{P}{2}\xi^2 + \mathbf{R}_{\pm} + Sx^{1-2n} \\ h_2^{\prime\prime\prime\prime} &= \frac{(h_0-1)^{n-1}\left(-(n+1)h_0 + (2n+1)\right)}{h_0^{2n+2}}h_2 - \mathbf{h}_0^{\prime}, & h_2 \sim -\frac{P}{4!}\xi^4 + \frac{a_{2\pm}}{2}\xi^2 + \mathbf{c}_{2\pm} + k_2\xi^{3-2n} \\ h_3^{\prime\prime\prime\prime} &= \frac{(h_0-1)^{n-1}(-(n+1)h_0 + (2n+1))}{h_0^{2n+2}}h_3 - \mathbf{G}_0, & h_3 \sim -\frac{G_0}{3!}\xi^3 + \frac{a_{3\pm}}{2}\xi^2 + \mathbf{c}_{3\pm} \\ h_4^{\prime\prime\prime\prime} &= \frac{(h_0-1)^{n-1}(-(n+1)h_0 + (2n+1))}{h_0^{2n+2}}h_4 & h_4 \sim \frac{1}{2}a_{4\pm}\xi^2 + c_{4\pm} \\ &+ \frac{n(h_0-1)^{n-1}G_0^{1/n}}{h_0^{2n+1}}, \end{split}$$

### More terms

#### main body

With  $h = c^{2n/3}H$ ,  $(H + H_{xx})_x = -c^{-2n/3}G + c^{-(2n+1)n/3}\frac{(1 - \frac{c^{-2n/3}}{H} + \frac{G^{1/n}(c^{-1-2n/3})}{H})^n}{H^{n+1}}$ . Expand H as  $H \sim H_0 + c^{-2n/3}H_2 + c^{-(2n+1)n/3}H_3 + c^{-n}H_4 + c^{-1}H_5 + c^{-4n/3}H_6 + \dots$ and G as

$$G \sim G_0 + G_1 c^{-(2n-1)n/3} + G_2 c^{-2n/3} + \dots$$

$$\begin{split} H_0' &+ H_0''' &= 0, \\ H_2' &+ H_2''' &= -G_0 \\ H_3' &+ H_3''' &= -G_1 + \frac{1}{P^{n+1}(1-\cos x)^{n+1}}, \\ H_4' &+ H_4''' &= 0, \\ H_5' &+ H_5''' &= 0, \\ H_6' &+ H_6''' &= -G_2, \end{split}$$

$$H_0 = P(1 - \cos x)$$

$$H_2 = G_0 (\sin x - x) + A_2 + C_2 \cos x$$

$$H_3 = Sx^{1-2n} + D_{\pm} - G_1 x + k_2 x^{3-2n}$$

$$H_4 = A_4 + B_4 \sin x + C_4 \cos x$$

$$H_5 = A_5 + B_5 \sin x + C_5 \cos x$$

$$H_6 = G_2 (\sin x - x) + A_6 + B_6 \sin x + C_6 \cos x$$

### More terms Matching: transition regions

Transition regions=

### More terms Matching: main body region

### Main body=

$$c^{\frac{2n}{3}} \quad \left[\frac{P}{2}x^2 - \frac{P}{4!}x^4 + \frac{P}{6!}x^6 + \dots\right] \\ + c^0 \quad \left[-G_0x_0 + A_2 + C_2 - \frac{C_2}{2}x^2 - \frac{G_0}{3!}x^3 + \frac{C_2}{4!}x^4 + \dots\right] \\ + c^{-\frac{2n^2}{3} + \frac{n}{3}} \quad \left[Sx^{1-2n} - G_1x_0 + D_{\pm} + k_2x^{3-2n} + k_3x^{5-2n} + \dots\right] \\ + c^{-\frac{n}{3}} \quad \left[A_4 + C_4 - \frac{C_4}{2}x^2 + \dots\right] \\ + c^{\frac{2n}{3} - 1} \quad \left[A_5 + C_5 - \frac{C_5}{2}x^2\right] \\ + c^{-\frac{2n}{3}} \quad \left[-G_2x_0 + A_6 + C_6 - \frac{C_6}{2}x^2 - \frac{G_2 + B_6}{3!}x^3 + \dots\right]$$

### More terms: matching two regions

At  $c^{0}$ :  $G_{0} = (R_{+} - R_{-})/2\pi$ At  $c^{-(2n^{2}-n)/3}$ :  $G_{1} = -(D_{+} - D_{-})/2\pi$ At  $c^{-1}$ :  $G_{2} = (c_{2+} - c_{2-})/2\pi$ Hence,  $G = G_{0} + G_{1}c^{-(2n-1)n/3} + G_{2}c^{-2n/3}$ 

### More terms: Results

$$G = G_0 + G_1 c^{-(2n-1)n/3} + G_2 c^{-2n/3}$$

Plot G vs 
$$c^{-(2n-1)n/3}$$

*n* = 0.9





### More terms: Results

$$G = G_0 + G_1 c^{-(2n^2 - n)/3} + G_2 c^{-2n/3}$$

When n = 1,  $G_1 = 0$ , so

 $G = G_0 + G_2 c^{-2/3}$ 

Need even more terms for Newtonian n = 1 – see beyond end.

# Two branches for n < 1



Upper branch is unstable – solutions either blow up or decay to lower branch.

Hence there is a maximum size of stable solitary for shear-thinning fluids.

### Maximum solitary wave of shear-thinning fluids



- Newtonian fluid  $n = 1 \sqrt{}$
- What happens at big G?  $\sqrt{}$
- Finite flow domain for shear-thinning fluids
- Comparison with experimental data.
- Relax the thin film approximation?
- Normal stress effect.

# n = 1 Newtonian fluid, even more terms

Matching: transition regions

Transition regions=

# n = 1 Newtonian fluid, even more terms

Matching: main body region

#### Main body =

$$c^{2/3} \quad \left[\frac{P}{2}x^2 - \frac{P}{4!}x^4 + \frac{P}{6!}x^6 + \dots\right] \\ + c^0 \quad \left[-G_0x_0 + A_2 + C_2 - \frac{C_2}{2}x^2 - \frac{G_0}{3!}x^3 + \frac{C_2}{4!}x^4 + \dots\right] \\ + c^{-1/3} \quad \left[-\frac{2}{3P^2x} + (A_3 + C_3) + (\frac{1}{18P^2} + B_3)x - \frac{C_3}{2}x^2 + (\frac{1}{1080P^2} - \frac{B_3}{3!})x^3 \dots \right] \\ + c^{-2/3} \quad \left[-G_2x_0 + A_4 + C_4 + B_4x - \frac{C_4}{2}x^2 - \frac{G_2}{3!}x^3 + \dots\right] \\ + c^{-1} \log c \quad \left[A_5 + C_5 - \frac{C_5}{2}x^2 + \dots\right] \\ + c^{-1} \quad \left[\frac{2(1+2R_{\pm})}{15P^3x^3} + \frac{4(1+2A_2 - 3C_2)}{15P^3x} + \frac{4G_0}{3P^3}\log x - \frac{G_3x_0}{6} + A_6 + C_6\dots\right]$$

# n = 1 Newtonian fluid, even more terms Results

At 
$$c^{0}$$
:  $G_{0} = (R_{+} - R_{-})/2\pi$   
At  $c^{-2/3}$ :  $G_{2} = (c_{2+} - c_{2-})/2\pi$   
At  $c^{-1}$ :  $G_{3} = (c_{3+} - c_{3-})/2\pi$   
Hence,

$$G = G_0 + G_2 c^{-2/3} + G_3 c^{-1}$$



$$h \sim 1 + \frac{1}{G}h_1$$
  $c \sim \left(2 + \frac{1}{n}\right)G^{\frac{1}{n}} + c_1G^{\frac{1}{n}-1}$ 

where  $h_1$  satisfies the nonlinear equation

$$h_1' + h_1''' = nc_1 h_1 + h_1^2 \left( -n(2n+1) + \frac{n(n-1)}{2} \left( 2 + \frac{1}{n} \right)^2 \right)$$

This equation can be solved numerically to give the value of  $c_1$  for different values of n.



*n* = 0.8



# Finite flow domain for shear-thinning fluids

Modified Bretherton equation

$$h''' = rac{(h-1)^n}{h^{2n+1}}$$

Integrating from  $\pm\infty$  where  $h\sim 1+{\tilde h}~({\tilde h}\ll 1)$ ,  ${\tilde h}$  satisfies:

 ${ ilde h}^{\prime\prime\prime\prime}={ ilde h}^n.$   $\Leftarrow$  No exponential solutions for n
eq 1.

Solution at 'Back'

$$\tilde{h} = A(\xi - \xi_0)^{\frac{3}{1-n}}, \quad n < 1$$

 $\tilde{h}$  becomes 0 at a finite distance.

While viscosity thins as  $\gamma \to \infty$  it thickens as  $\gamma \to 0$ , and so flow stops in a finite distance.

# Finite flow domain for shear-thinning fluids Solution at 'Front' (n = 0.8)



Each half-cycle normalised by maximum and by wavelength



Decays to zero in finite distance