## Drop formation of a power-law fluid on a thin film coating a vertical fibre

Liyan Yu & John Hinch

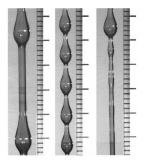
CMS-DAMTP, University of Cambridge

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## Motivation

Manufacture of polymeric and optical fibres. The coating fluid is often non-Newtonian.





Shear-thinning Duprat, Ruyer-Quil & Giorgiutti-Dauphiné



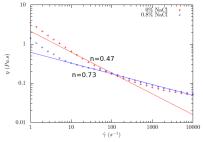


Kliakhandler, Davis & Bankoff JFM 2001

### Constitutive equation

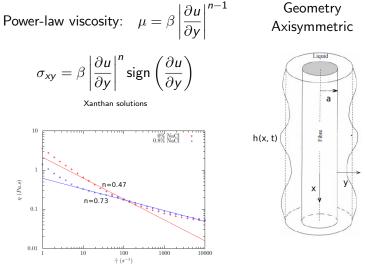
Power-law viscosity: 
$$\mu = \beta \left| \frac{\partial u}{\partial y} \right|^{n-1}$$
  
 $\sigma_{xy} = \beta \left| \frac{\partial u}{\partial y} \right|^n \operatorname{sign} \left( \frac{\partial u}{\partial y} \right)$ 

Xanthan solutions



Boulogne et al, Private Communication

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Capillary pressure: 
$$p = -\gamma \left(\frac{h}{a^2} + h_{xx}\right)$$
  
Volume flux: 
$$Q = \beta^{-\frac{1}{n}} \frac{n}{2n+1} \left(\rho g - \frac{dp}{dx}\right)^{\frac{1}{n}} h^{(2+\frac{1}{n})}$$
  
Note: $(\cdot)^{\frac{1}{n}} = \operatorname{sign}(\cdot) |\cdot|^{\frac{1}{n}}$ 

$$\begin{array}{ll} \text{Momentum:} & 0 = -\frac{\mathrm{d}p}{\mathrm{d}x} + \rho g + \frac{\partial \sigma_{xy}}{\partial y} \\ \text{Capillary pressure:} & p = -\gamma \left(\frac{h}{a^2} + h_{xx}\right) \\ \text{Volume flux:} & Q = \beta^{-\frac{1}{n}} \frac{n}{2n+1} \left(\rho g - \frac{\mathrm{d}p}{\mathrm{d}x}\right)^{\frac{1}{n}} h^{(2+\frac{1}{n})} \\ \text{Note:}(\cdot)^{\frac{1}{n}} = \mathrm{sign}(\cdot)|\cdot|^{\frac{1}{n}} \\ \text{Mass conservation:} & h_t + Q_x = 0 \end{array}$$

Non-dimensionalisation

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Lengthscales:

- Fibre radius, *a*, in *x* direction.
- Initial film thickness,  $h_0$ , in y direction.

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Time:

► Rayleigh instability, 
$$\frac{2n+1}{n} \left( \frac{\beta a^{n+3}}{\gamma h_0^{n+2}} \right)^{\frac{1}{n}}$$
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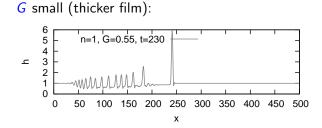
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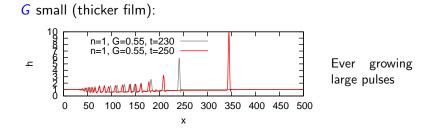
$$h_t + \left(h^{2+\frac{1}{n}}(G + (h + h_{xx})_x)^{\frac{1}{n}}\right)_x = 0$$

where Bond number  $G = \frac{\rho g a^3}{\gamma h_0}$ .

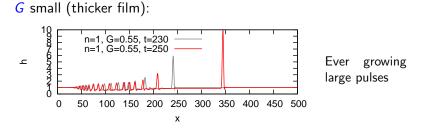
Periodic forcing at inlet:  $\omega = 1$ 



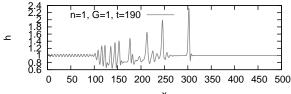
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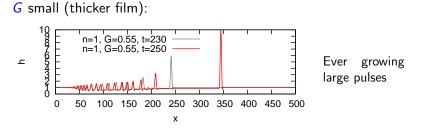
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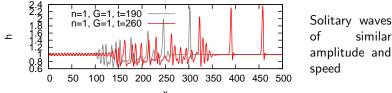
G big (thinner film):



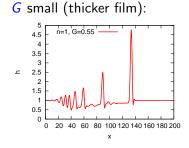
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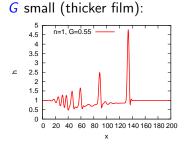


Period in x



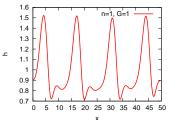
- Ever growing large pulses.
- Coalescence cascade.

### Time-dependent numerical simulations Period in x



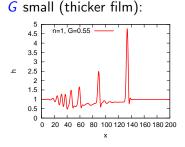
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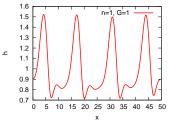
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This talk: Equilibrium pulses? When? Properties?

Governing equations

In the frame of the solitary waves traveling with speed c:

$$(G + (h + h_{xx})_x) = rac{\left(c(h-1) + G^{rac{1}{n}}
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 $h o 1, \quad ext{as} \quad x o \pm \infty$ 

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Numerically construct the stationary solitary waves.

- Integrating from  $x = -\infty$  and from  $x = +\infty$  to x = 0.
- Hence need to find starting conditions at  $x = \pm \infty$ .

Initial conditions

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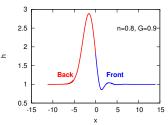
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Three solutions of exponential form:

*h*<sub>1</sub> = a<sub>1</sub>e<sup>m<sub>1</sub>x</sup> m<sub>1</sub> real and positive. Use in 'Back' (1 DoF).
 *h*<sub>2,3</sub> = a<sub>2,3</sub>e<sup>m<sub>2,3</sub>x</sup>

 $m_{2,3}$  complex conjugates with negative real parts.

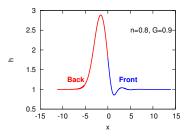
Use in 'Front' (2 DoF).



Numerical construction

For fixed G:

1. Shoot from Back, with  $a_2 = a_3 = 0$ . Stop when h'' = 0, h' < 0.

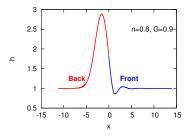


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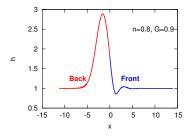


- Monotonic increase of h at Back.
- Oscillatory decrease of h at Front.

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- 3. Vary the phase of  $a_{2,3}$  to match *h*.

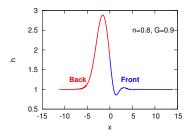


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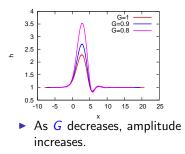
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- 4. Vary speed c to match h'.

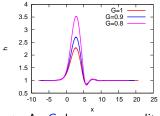


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Results: n = 1 Kalliadasis & Chang, J. Fluid Mech. 1994

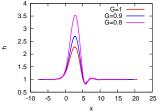


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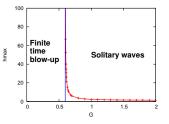


- As G decreases, amplitude increases.
- Width of the 'Main Body' independent of G.

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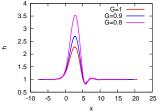


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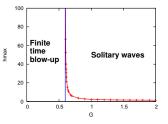


 No stationary solitary waves for G < G<sub>0</sub>.

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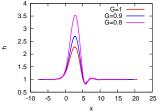
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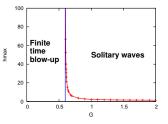
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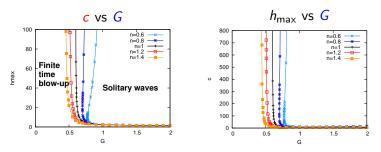
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Agreement with experiment Quéré, Europhys. Lett. 1990:

• Critical  $h_c$  to observe disturbance  $\propto a^3$ .

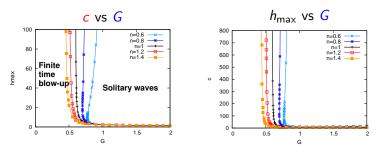
$$\blacktriangleright \ G = \frac{\rho g a^3}{\sigma h_0} \Rightarrow h_c \propto a^3 \quad \text{at} \quad G = G_0.$$

Results: various n



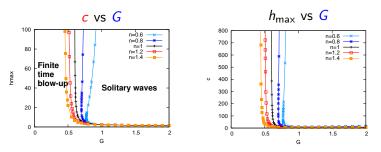
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Results: various n



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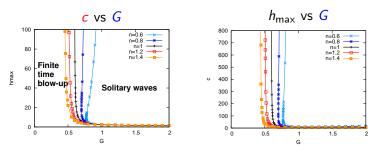
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What determines critical  $G_0$ ? Relationship of h and c with G?

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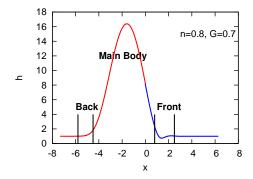
- Different behaviours for n < 1 and n > 1.
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What determines critical  $G_0$ ? Relationship of h and c with G? Look at large fast stationary solitary waves close to  $G_0$ .

Pulse divided into 3 regions:

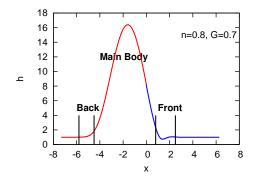
Pulse divided into 3 regions:

• 'Main body' region: h big,  $x \sim O(1)$ .



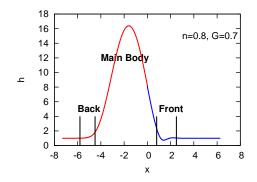
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Asymptotic analysis for each region, and match.

Main body region: leading order

h big,  $x \sim O(1)$ 

$$(\mathbf{G} + (\mathbf{h} + \mathbf{h}_{\mathbf{x}\mathbf{x}})_{\mathbf{x}}) = \frac{\left(\mathbf{C}(h-1) + \mathbf{G}^{\frac{1}{n}}\right)^{n}}{h^{2n+1}}$$

#### Large fast solitary waves Main body region: leading order

h big, x ~ O(1)  $(\mathbf{G} + (\mathbf{h} + \mathbf{h}_{\mathbf{xx}})_{\mathbf{x}}) = \frac{\left(\mathbf{C}(h-1) + \mathbf{G}^{\frac{1}{n}}\right)^{n}}{h^{2n+1}}$ 

Solution: constant capillary pressure  $(p = \frac{1}{2}h_{max})$ 

$$h = \frac{1}{2}h_{\max}(1 - \cos x)$$
 in  $0 \le x \le 2\pi$ .

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For matching,

$$h\sim rac{1}{4}h_{\max}(x-x_0)^2,$$

with  $x_0 = 0$  at the Back and  $x_0 = 2\pi$  at the Front.

Transition regions: leading order

 $h \sim O(1)$ , x small

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Solutions towards 'Main Body'

$$h \sim \frac{1}{2} P_{\pm} \xi^2 + Q \xi + R_{\pm}$$
 as  $\xi \to \pm \infty$ 

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Solutions towards 'Main Body'

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Use 1 DoF to redefine origin so Q = 0.

Matching: leading order

At Back 1 - 1(Q = 0) = 0 DoF:  $P_+$  and  $R_+$  uniquely determined.

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Main body:  $h \sim \frac{1}{4} h_{\max} (x - x_0)^2$  near  $x_0 = 0, 2\pi$ .

Transition regions:  $h \sim \frac{1}{2}P_{\pm}\xi^2 + R_{\pm}$  as  $\xi \to \pm \infty$ .

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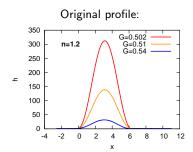
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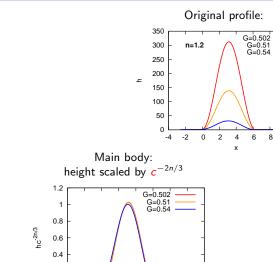
$$\frac{\frac{1}{2}P(\xi = c^{n/3}(x - x_0))^2 = \frac{1}{4}h_{\max}(x - x_0)^2}{h_{\max} = 2Pc^{2n/3}}$$

Note: capillary pressure in the main body  $p = \frac{1}{2}h_{max} = Pc^{2n/3}$ .

#### Large fast solitary waves Checking scalings



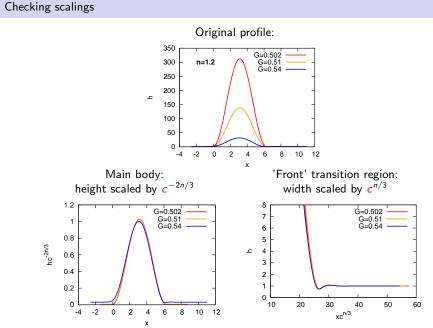
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8 10 12

calings



Critical G

So far have  $h_{\max}(c)$ . G yet to appear

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$$(\mathbf{G} + (\mathbf{h} + \mathbf{h}_{xx})_{x}) = \frac{\left(c(h-1) + G^{\frac{1}{n}}\right)^{n}}{h^{2n+1}}$$
$$G_{0} + (h_{2} + h_{2xx})_{x} = 0$$

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 in  $0 \le x \le 2\pi$ .

Matching gives critical  $G_0$ :

$$G_0 = (R_+ - R_-)/2\pi$$

# Finding $R_{\pm}$ accurately

Modified Bretherton equation

$$h''' = \frac{(h-1)^n}{h^{2n+1}}$$

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Integrating from  $\pm\infty$  where  $h\sim1+{\tilde h}~({\tilde h}\ll1)$ ,  ${\tilde h}$  satisfies:

 ${ ilde h}''' = { ilde h}^n. \Leftarrow$  No exponential solutions for n 
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Solution at 'Back':

$$\tilde{h} = A(\xi - \xi_0)^{rac{3}{1-n}}, \quad n < 1$$

 ${ ilde h}$  becomes 0 at a finite distance.

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 $\tilde{h}$  decays algebraically to 0.

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eq 1.

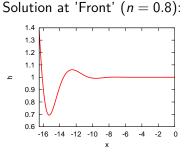
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1.2 1 1 1 0.8 0.6 0.4 0.2 0 0.2 0.4 0.6 0.8 1 x scied half wavelength

Solution at 'Front' (n = 0.8):

$$h''' = rac{(h-1)^n}{h^{2n+1}}$$

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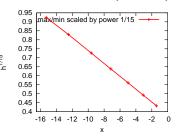
Solution at 'Back':

$$\tilde{h} = A(\xi - \xi_0)^{\frac{3}{1-n}}, \quad n < 1$$

 $\tilde{h}$  becomes 0 at a finite distance.  $\tilde{f}_{L}$ 

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Solution at 'Front' (n = 0.8):

## Finding $R_{\pm}$

$$h''' = \frac{(h-1)^n}{h^{2n+1}}$$

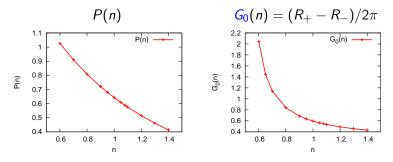
$$h \sim \frac{1}{2}P\xi^2 + R_{\pm} + S(n)\xi^{1-2n} + T(n)\xi^{-1-2n} + \dots$$
  
with  $S(n) = \frac{2^{n+1}}{(1-2n)(-2n)(-1-2n)P^{n+1}}$ ,  $T(n) = \frac{2^{n+2}((n+1)R_{\pm}+n)}{P^{n+2}(-1-2n)(-2-2n)(-3-2n)}$ 

#### Finding $R_{\pm}$ Numerics

$$h''' = \frac{(h-1)^n}{h^{2n+1}}$$

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Least-square-fit[100:150]:  $P(n) \pm 0.00001$ ,  $R_{\pm}(n) \pm 0.001$ .



### Large fast solitary waves

c as a function of G

So far have  $h_{\max}(c)$  and critical  $G_0$ . Yet to find c(G).

$$(\mathbf{G} + (\mathbf{h} + \mathbf{h}_{xx})_x) = \frac{\left(\mathbf{c}(\mathbf{h} - 1) + \mathbf{G}^{\frac{1}{n}}\right)^n}{\mathbf{h}^{2n+1}}$$

Need 2nd correction:  $h \sim c^{2n/3}h_0 + h_2 + c^{-(2n-1)n/3}h_3$ 

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$$h_3 \sim k_1 (x - x_0)^{1 - 2n} + D_{\pm}$$

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Near  $x = x_0$ 

$$h_3 \sim k_1 (x - x_0)^{1-2n} + D_{\pm}$$

• The singular  $k_1$  term matches S(n) in transition regions.

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- $D_{\pm}$  different at the 'Back' and 'Front'.
- No terms to match with them from transition regions.

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- The singular  $k_1$  term matches S(n) in transition regions.
- D<sub>±</sub> different at the 'Back' and 'Front'.
- No terms to match with them from transition regions.
- Need an expansion from G:

$$G = G_0 + \frac{c^{(-(2n-1)n/3}G_1}{G_1}$$

$$(\mathbf{G} + (\mathbf{h} + \mathbf{h}_{xx})_{x}) = \frac{\left(\mathbf{c}(\mathbf{h} - 1) + \mathbf{G}^{\frac{1}{n}}\right)^{\mathbf{n}}}{\mathbf{h}^{2\mathbf{n}+1}}$$

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$$(h_3 + h_{3xx})_x = \left(\frac{1}{P^{n+1}(1-\cos x)^{n+1}} - G_1\right)$$

$$h_3 \sim k_1(x-x_0)^{1-2n} + D_{\pm} - G_1 x + \dots$$

$$(\mathbf{G} + (\mathbf{h} + \mathbf{h}_{xx})_{x}) = \frac{\left(\mathbf{c}(\mathbf{h} - 1) + \mathbf{G}^{\frac{1}{n}}\right)^{\mathbf{n}}}{\mathbf{h}^{2\mathbf{n}+1}}$$

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$$h_3 \sim k_1 (x - x_0)^{1-2n} + D_{\pm} - G_1 x + \dots$$

$$G_1 = (D_- - D_+)/2\pi$$

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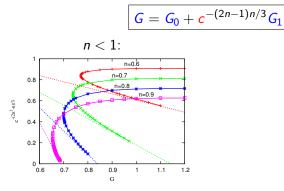
Near  $x = x_0$ 

$$h_3 \sim k_1(x-x_0)^{1-2n} + D_{\pm} - G_1 x + \dots$$

$$G_1 = (D_- - D_+)/2\pi$$
$$G = G_0 + c^{-(2n-1)n/3}G_1$$

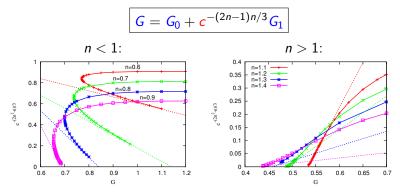
 $G_1$  determined numerically by finding the  $D_{\pm}$ .

## Large fast solitary waves Results



• When n < 1,  $G_1 < 0$ . Negative slope at  $G_0$ .

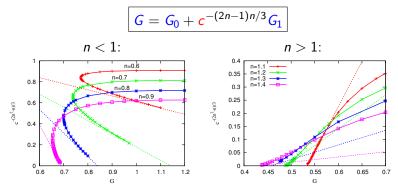
## Large fast solitary waves $_{\mbox{Results}}$



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## Large fast solitary waves $_{\mbox{Results}}$



• When n < 1,  $G_1 < 0$ . Negative slope at  $G_0$ .

- When n > 1,  $G_1 > 0$ . Positive slope at  $G_0$ .
- When n = 1,  $G_1 = 0$ . No relationship between G and c yet.

transition regions

With scaling  $\xi = c^{n/3}(x - x_0)$ ,  $h_{\xi\xi\xi} = \frac{(h-1)^n}{h^{2n+1}} - c^{-2n/3}h_{\xi} - c^{-n}G + c^{-1}\frac{n(h-1)^{n-1}G^{1/n}}{h^{2n+1}} + \dots$ 

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Expand h as

$$h \sim h_0 + c^{-2n/3}h_2 + c^{-n}h_3 + c^{-1}h_4 + c^{-4n/3}h_5 + \dots$$

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Expand h as

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$$\begin{split} h_0^{\prime\prime\prime} &= \frac{(h-1)^n}{h^{2n+1}}, & h_0 \sim \frac{P}{2}\xi^2 + \mathbf{R}_{\pm} + k_1 x^{1-2n} \\ h_2^{\prime\prime\prime} &= \frac{(h_0-1)^{n-1}\left(-(n+1)h_0 + (2n+1)\right)}{h_0^{2n+2}} h_2 - \mathbf{h}_0^{\prime}, & h_2 \sim -\frac{P}{4!}\xi^4 + \frac{a_{2\pm}}{2}\xi^2 + \mathbf{c}_{2\pm} + k_2\xi^{3-2n} \\ h_3^{\prime\prime\prime} &= \frac{(h_0-1)^{n-1}(-(n+1)h_0 + (2n+1))}{h_0^{2n+2}} h_3 - \mathbf{G}_0, & h_3 \sim -\frac{G_0}{3!}\xi^3 + \frac{a_{3\pm}}{2}\xi^2 + \mathbf{c}_{3\pm} \\ h_4^{\prime\prime\prime} &= \frac{(h_0-1)^{n-1}(-(n+1)h_0 + (2n+1))}{h_0^{2n+2}} h_4 & h_4 \sim \frac{1}{2}a_{4\pm}\xi^2 + c_{4\pm} \\ &+ \frac{n(h_0-1)^{n-1}G_0^{1/n}}{h_0^{2n+1}}, \end{split}$$

main body

With  $h = c^{2n/3}H$ ,

$$(H + H_{xx})_{x} = -c^{-2n/3}G + c^{-(2n+1)n/3}\frac{\left(1 - \frac{c^{-2n/3}}{H} + \frac{G^{1/n}(c^{-1-2n/3})}{H}\right)^{n}}{H^{n+1}}.$$

#### main body

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Expand H as

$$H \sim H_0 + c^{-2n/3}H_2 + c^{-(2n+1)n/3}H_3 + c^{-n}H_4 + c^{-1}H_5 + c^{-4n/3}H_6 + \dots$$
  
and G as

$$G \sim G_0 + G_1 c^{-(2n-1)n/3} + G_2 c^{-2n/3} + \dots$$

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With  $h = c^{2n/3}H$ ,  $(H + H_{xx})_x = -c^{-2n/3}G + c^{-(2n+1)n/3}\frac{(1 - \frac{c^{-2n/3}}{H} + \frac{G^{1/n}(c^{-1-2n/3})}{H})^n}{H^{n+1}}$ . Expand H as  $H \sim H_0 + c^{-2n/3}H_2 + c^{-(2n+1)n/3}H_3 + c^{-n}H_4 + c^{-1}H_5 + c^{-4n/3}H_6 + \dots$ and G as

$$G \sim G_0 + G_1 c^{-(2n-1)n/3} + G_2 c^{-2n/3} + \dots$$

$$\begin{split} & H_0' + H_0''' = 0, \\ & H_2' + H_2''' = -G_0 \\ & H_3' + H_3''' = -G_1 + \frac{1}{P^{n+1}(1 - \cos x)^{n+1}}, \\ & H_4' + H_4''' = 0, \\ & H_5' + H_5''' = 0, \\ & H_6' + H_6''' = -G_2, \end{split}$$

$$H_0 = P(1 - \cos x)$$

$$H_2 = G_0 (\sin x - x) + A_2 + C_2 \cos x$$

$$H_3 = k_1 x^{1-2n} + D_{\pm} - G_1 x + k_2 x^{3-2n}$$

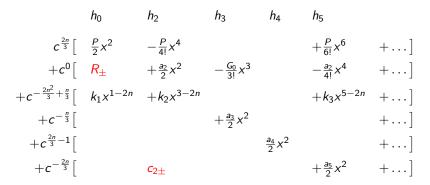
$$H_4 = A_4 + B_4 \sin x + C_4 \cos x$$

$$H_5 = A_5 + B_5 \sin x + C_5 \cos x$$

$$H_6 = G_2 (\sin x - x) + A_6 + B_6 \sin x + C_6 \cos x$$

#### More terms Matching: transition regions

Transition regions=



#### More terms Matching: main body region

#### Main body=

$$c^{\frac{2n}{3}} \quad \left[\frac{P}{2}x^2 - \frac{P}{4!}x^4 + \frac{P}{6!}x^6 + \dots\right] \\ + c^0 \quad \left[-G_0x_0 + A_2 + C_2 - \frac{C_2}{2}x^2 - \frac{G_0}{3!}x^3 + \frac{C_2}{4!}x^4 + \dots\right] \\ + c^{-\frac{2n^2}{3} + \frac{n}{3}} \quad \left[k_1x^{1-2n} - G_1x_0 + D_{\pm} + k_2x^{3-2n} + k_3x^{5-2n} + \dots\right] \\ + c^{-\frac{n}{3}} \quad \left[A_4 + C_4 - \frac{C_4}{2}x^2 + \dots\right] \\ + c^{\frac{2n}{3} - 1} \quad \left[A_5 + C_5 - \frac{C_5}{2}x^2\right] \\ + c^{-\frac{2n}{3}} \quad \left[-G_2x_0 + A_6 + C_6 - \frac{C_6}{2}x^2 - \frac{G_2 + B_6}{3!}x^3 + \dots\right]$$

#### More terms: Results

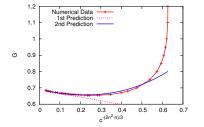
At  $c^{0}$ :  $G_{0} = (R_{+} - R_{-})/2\pi$ At  $c^{-(2n^{2}-n)/3}$ :  $G_{1} = -(D_{+} - D_{-})/2\pi$ At  $c^{-1}$ :  $G_{2} = (c_{2+} - c_{2-})/2\pi$ Hence,  $G = G_{0} + G_{1}c^{-(2n-1)n/3} + G_{2}c^{-2n/3}$ 

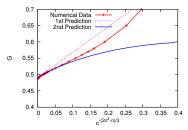
### More terms: Results

$$G = G_0 + G_1 c^{-(2n-1)n/3} + G_2 c^{-2n/3}$$

$$n = 0.9$$
 G vs  $c^{-(2n-1)n/3}$ 

$$n = 1.2$$
 G vs  $c^{-(2n-1)n/3}$ 





### More terms: Results

$$G = G_0 + G_1 c^{-(2n^2 - n)/3} + G_2 c^{-2n/3}$$

When n = 1,  $G_1 = 0$ , so

$$G = G_0 + G_2 c^{-2/3}$$

Need even more terms!

### n = 1 Newtonian fluid, even more terms

Matching: transition regions

Transition regions=

	$h_0$	<i>h</i> <sub>2</sub>	h <sub>3</sub>	$h_4$	
c <sup>2/3</sup> [	$\frac{P}{2}x^2$	$-\frac{P}{4!}x^4$		$+\frac{P}{6!}x^{6}$	+]
$+c^{0}[$	$R_{\pm}$	$+\frac{a_2}{2}x^2$	$-\frac{G_0}{3!}x^3$	$-\frac{a_2}{4!}x^4$	$+\dots]$
$+c^{-1/3}[$	$-\frac{2}{3P^2x}$		$+\frac{a_3}{2}x^2$	$+\frac{11}{1080P^2}x^3$	$+\dots]$
$+c^{-2/3}[$		$+c_{2\pm}$		$+\frac{a_4}{2}x^2$	$+\ldots]$
$+c^{-1}\log c ig[$			$+\frac{4G_0}{9P^3}$		$+\dots]$
$+c^{-1}[$	$\frac{2(1+2R_{\pm})}{15P^3x^3}$	$+rac{8R_{\pm}+4+20a_{2}}{15P^{3}x}$	$+\frac{4G_0}{3P^3}\log x+c_{3\pm}$		$+\ldots]$

## n = 1 Newtonian fluid, even more terms

Matching: main body region

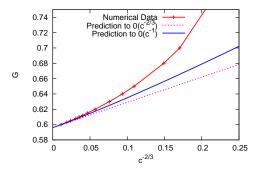
#### Main body =

$$c^{2/3} \quad \left[\frac{P}{2}x^2 - \frac{P}{4!}x^4 + \frac{P}{6!}x^6 + \dots\right] \\ + c^0 \quad \left[-G_0x_0 + A_2 + C_2 - \frac{C_2}{2}x^2 - \frac{G_0}{3!}x^3 + \frac{C_2}{4!}x^4 + \dots\right] \\ + c^{-1/3} \quad \left[-\frac{2}{3P^2x} + (A_3 + C_3) + (\frac{1}{18P^2} + B_3)x - \frac{C_3}{2}x^2 + (\frac{1}{1080P^2} - \frac{B_3}{3!})x^3 + c^{-2/3}\right] \\ + c^{-2/3} \quad \left[-G_2x_0 + A_4 + C_4 + B_4x - \frac{C_4}{2}x^2 - \frac{G_2}{3!}x^3 + \dots\right] \\ + c^{-1} \log c \quad \left[A_5 + C_5 - \frac{C_5}{2}x^2 + \dots\right] \\ + c^{-1} \quad \left[\frac{2(1+2R_{\pm})}{15P^3x^3} + \frac{4(1+2A_2 - 3C_2)}{15P^3x} + \frac{4G_0}{3P^3}\log x - G_3x_0 + A_6 + C_6\dots\right]$$

# n = 1 Newtonian fluid, even more terms Results

At 
$$c^{0}$$
:  $G_{0} = (R_{+} - R_{-})/2\pi$   
At  $c^{-2/3}$ :  $G_{2} = (c_{2+} - c_{2-})/2\pi$   
At  $c^{-1}$ :  $G_{3} = (c_{3+} - c_{3-})/2\pi$   
Hence,

$$G = G_0 + G_2 c^{-2/3} + G_3 c^{-1}$$



 $\blacktriangleright$  What happens at big G?  $\surd$ 

- What happens at big G?  $\sqrt{}$
- Comparison with experimental data.

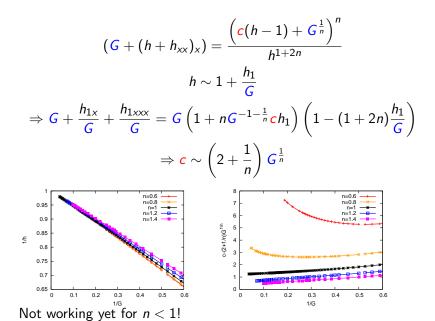
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- Comparison with experimental data.
- Stability of the two branches for n < 1.
- Relax the thin film approximation?
- Normal stress effect.

#### Thank you for your attention!

Big G



Big G

Expanding *c* to the next order suggests:

