

# Chapter 5

## Experiments

Materials

Observations

Practical problems

# Materials

Shear characterisation  $\mu(\dot{\gamma})$ ,  $N(\dot{\gamma})$ ,  $G(\omega)$   
**no help** with extensional behaviour.

What is a complete rheological description? Use complex flows?

Must document many details of preparation, e.g. molecular weight distribution, for others to reproduce results.

## Standard materials

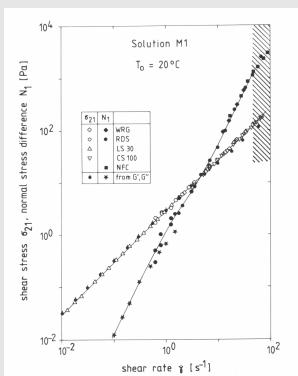
i. IUPAC-LDPE – J.Meissner 1975 Pure & Applied Chemistry

# Standard Materials – M1

## ii. The M1 fluid T.Sridhar (1990) JNNFM 35

0.244% polyisobutylene ( $M = 3.8 \cdot 10^6$ ) in polybutene + 7% kerosene

Cold solution easier to handle than hot melts



## Steady shear

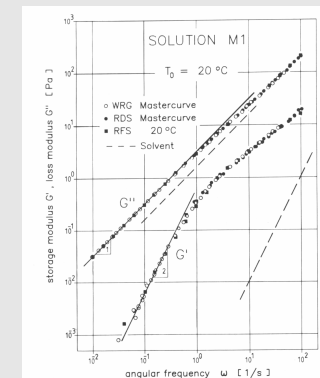
Laun & Hingham (1990) JNNFM 35

**Boger fluid:**  
 $\mu(\dot{\gamma}) \approx \text{const.}$   
 $N_1 \propto \dot{\gamma}^2$

# Standard Materials 2 – M1 continued

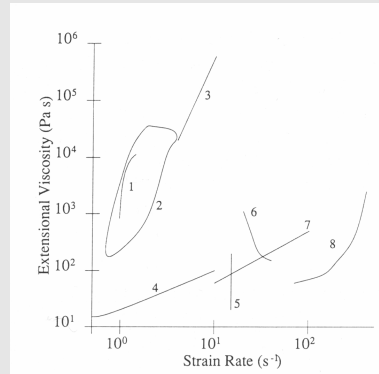
## Oscillating shear

Laun & Hingham (1990) JNNFM 35



## Standard Materials 3 – M1 continued

### Extensional viscosity



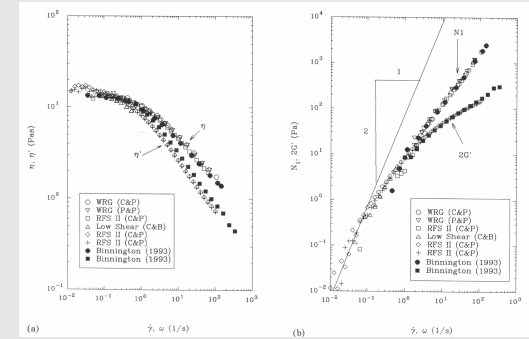
M1 data collected by Keiller (1992) JNNFM 42

Confusion, but very large stresses

## Standard Materials 4 – S1

### iii. The S1 fluid N.Hudson (1994) JNNFM 52 5% polyisobutylene in decalin

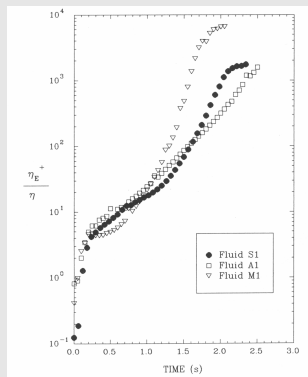
#### Shear Ooi & Sridhar (1994) JNNFM 52



Shear-thinning

## Standard Materials 5 – S1 continued

### Extension of S1, A1 & M1 Ooi & Sridhar (1994) JNNFM 52



as function of time

## Observations

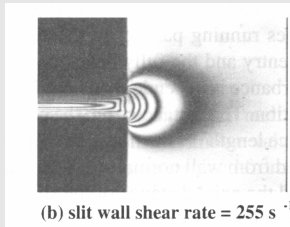
- ▶ Visualisation, LVA, PIV, volume flow, NMR
- ▶ Forces and couples
- ▶  $\Delta p$ 
  - ▶ but large entry loss
  - ▶ hole errors in pressure taps from  $N_1$
- ▶ Birefringence: assume [stress-optical law](#)

$$\sigma = C \Delta n$$

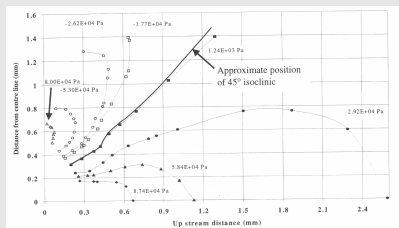
# Birefringence

## Observed birefringence

Martyn, Nakason & Coates (2000) JNNFM 91

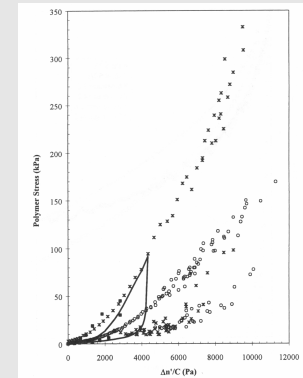


## deduced stress contours



# Birefringence 2

## Start up of extensional flow at different strain-rates



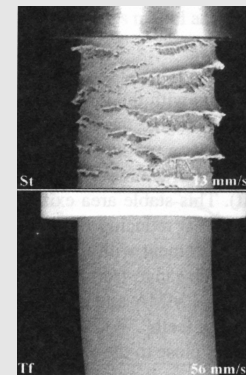
Sridhar (2000) JNNFM 90

## Failure of stress-optical law

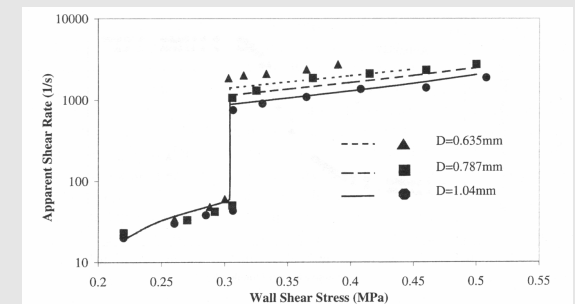
# Practical problems

- ▶ Flow instabilities → apparent jumps in rheology
- ▶ Wall slip – pastes and polymer melts
- ▶ Shear-banding
- ▶ Viscous heating with  $\mu(T, p, \dot{\gamma})$
- ▶ Phase separation/crystallisation
- ▶ Degradation – light, UV, bio, mechanical

# Practical problems – wall slip

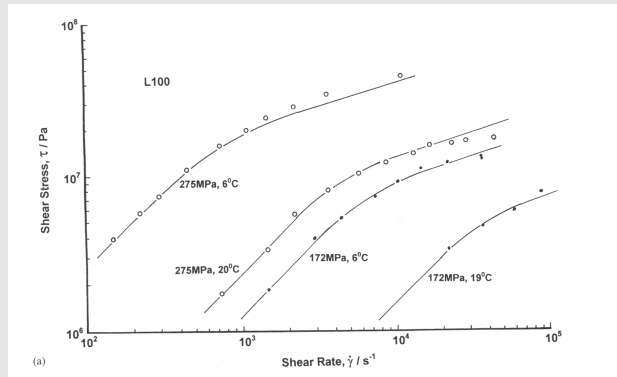


Kulikov (2001) JNNFM 98



Joshi (2000) JNNFM 94

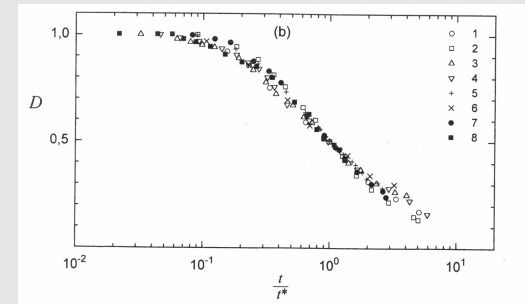
## Practical problems – $\mu(T, p, \dot{\gamma})$



Blair (2001) JNNFM

## Practical problems – mechanical degradation

### Drag reduction decrease in time



Kalashnikov (2002) JNNFM 103

Theory: residence time in wall layer  $t_w(Q, d, L, c, \mu_0)$ .