

# Chapter 5

## Experiments

Materials

Observations

Practical problems

Shear characterisation  $\mu(\dot{\gamma})$ ,  $N(\dot{\gamma})$ ,  $G(\omega)$   
no help with extensional behaviour.

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## Standard materials

i. IUPAC-LDPE – J.Meissner 1975 Pure & Applied Chemistry

# Standard Materials – M1

ii. The M1 fluid T.Sridhar (1990) JNNFM 35

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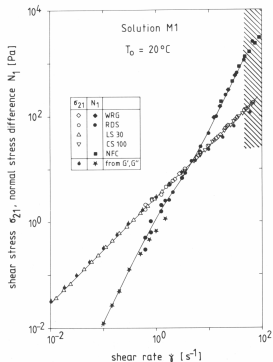
Cold solution easier to handle than hot melts

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Steady shear

Laun & Hingham (1990) JNNFM 35

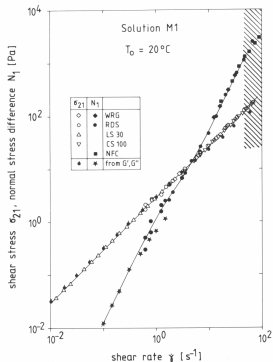


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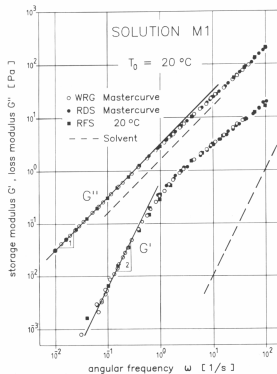
Laun & Hingham (1990) JNNFM 35

Boger fluid:  
 $\mu(\dot{\gamma}) \approx \text{const},$   
 $N_1 \propto \dot{\gamma}^2$

# Standard Materials 2 – M1 continued

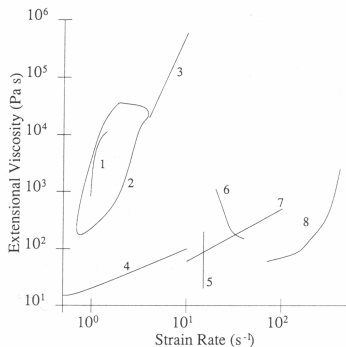
## Oscillating shear

Laun & Hingham (1990) JNNFM 35



# Standard Materials 3 – M1 continued

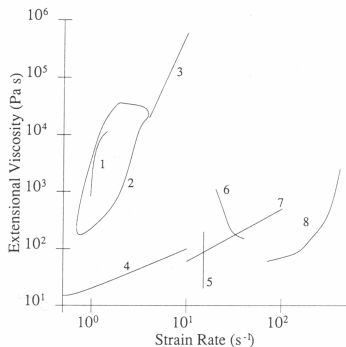
## Extensional viscosity



M1 data collected by Keiller (1992) JNNFM 42

# Standard Materials 3 – M1 continued

## Extensional viscosity



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Confusion, but very large stresses

# Standard Materials 4 – S1

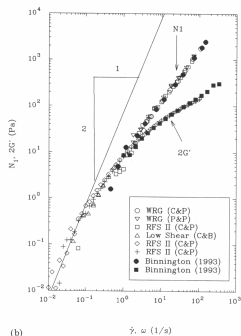
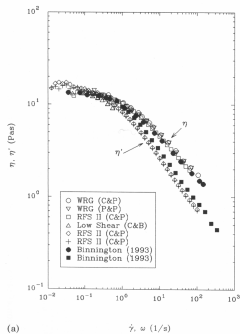
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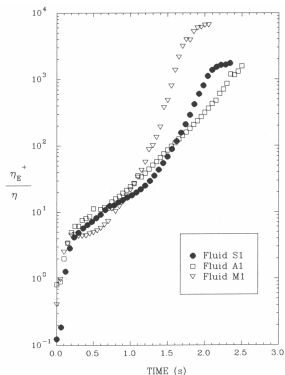


Shear-thinning

# Standard Materials 5

## Extension of S1, A1 & M1

Ooi & Sridhar (1994) JNNFM 52

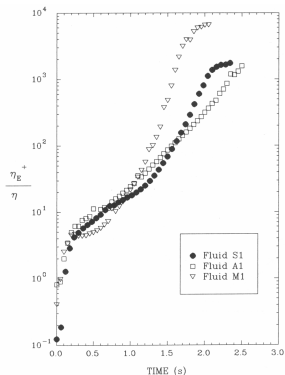


as function of time

# Standard Materials 5

## Extension of S1, A1 & M1

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as function of time

– all solutions of similar high molecular weight polymer



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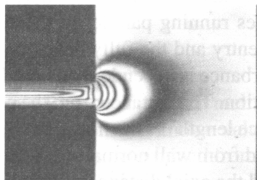
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- ▶ Birefringence: assume **stress-optical law**

$$\sigma = C\Delta n$$

# Birefringence

## Observed birefringence

Martyn, Nakason & Coates (2000) JNNFM 91

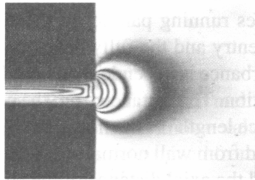


(b) slit wall shear rate =  $255 \text{ s}^{-1}$

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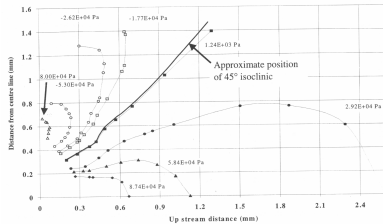
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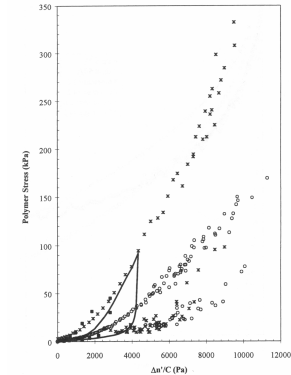
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## deduced stress contours



# Birefringence 2

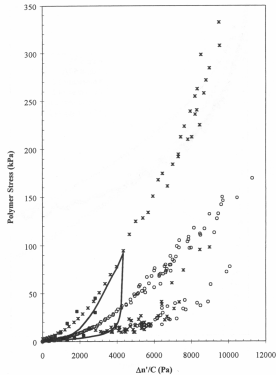
## Start up of extensional flow at different strain-rates



Sridhar (2000) JNNFM 90

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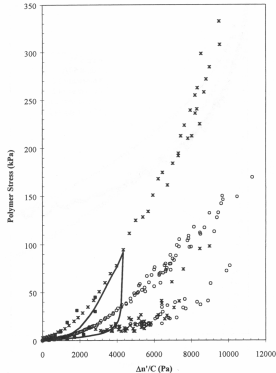
Sridhar (2000) JNNFM 90

Failure of stress-optical law



# Birefringence 2

## Start up of extensional flow at different strain-rates



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Failure of stress-optical law

– bond alignment vs overall deformation

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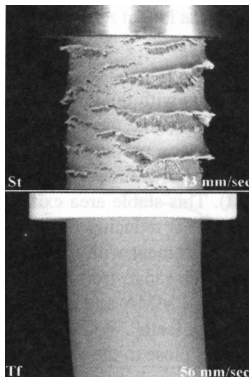
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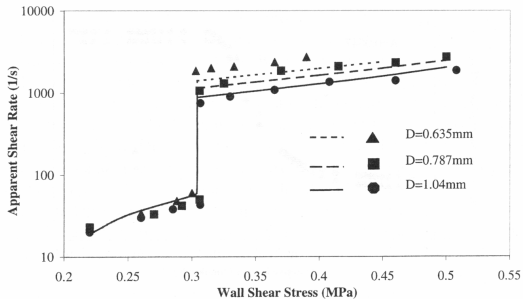
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- ▶ Viscous heating with  $\mu(T, p, \dot{\gamma})$
- ▶ Phase separation/crystallisation
- ▶ Degradation – light, UV, bio, mechanical

# Practical problems – wall slip



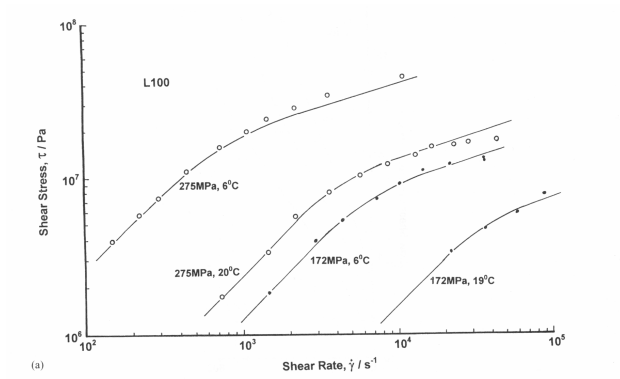
Kulikov (2001) JNNFM 98



Joshi (2000) JNNFM 94

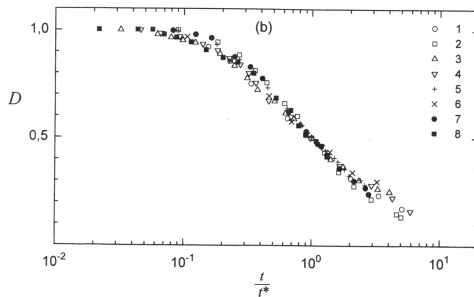


# Practical problems – $\mu(T, p, \dot{\gamma})$



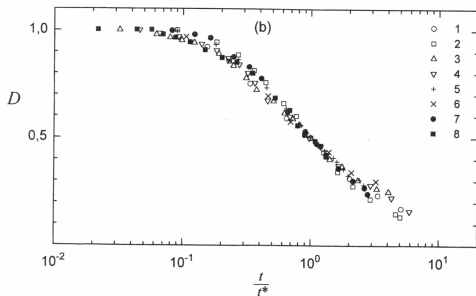
# Practical problems – mechanical degradation

## Drag reduction decrease in time



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## Drag reduction decrease in time



Kalashnikov (2002) JNNFM 103

Theory: residence time in wall layer  $t_*(Q, d, L, c, \mu_0)$ .